## **WHAT IS CLAIMED:**

- 1. A system for applying glue to a moving web, the system comprising:
- a glue nozzle coupled to glue reservoir;

the glue nozzle comprising an outlet opening arranged to apply glue to the moving web while the moving web moves along a direction; and

a device that delivers a substance to a region of the outlet opening,

wherein the device delivers the substance behind the outlet opening relative to the direction.

- 2. The system of claim 1, wherein the moving web comprises one of a cigarette paper web in strip form and folding box blanks.
- 3. The system of claim 1, wherein the system is arranged on one of a continuous cigarette making machine and a cigarette packing machine.
- 4. The system of claim 1, wherein the substance comprises at least one of a substance adapted to liquefy the glue, a low-viscosity fluid, water, and water vapor.
- 5. The system of claim 1, wherein the device delivers the substance directly behind the outlet opening relative to the direction.
- 6. The system of claim 1, wherein the device is adapted to deliver the substance in the form of spots.
- 7. The system of claim 1, wherein the device comprises one of a capillary, a tube, and a hollow member.

- 8. The system of claim 1, wherein the glue nozzle and the device are separate devices.
- 9. The system of claim 1, wherein the device is arranged at a distance "d" from the glue nozzle.
- 10. The system of claim 1, wherein the device is one of arranged directly adjacent to the glue nozzle and arranged to abut the glue nozzle.
- 11. The system of claim 1, wherein the glue nozzle and the device comprise one of a one-piece member and an integrally formed member.
- 12. The system of claim 1, further comprising a system for feeding the substance to the device.
- 13. The system of claim 12, wherein the system for feeding the substance regulates an amount of the substance which is applied to the moving web.
- 14. The system of claim 12, wherein the system for feeding the substance comprises a pressure regulator, a storage device for storing the substance, a system of pipes, a fine filter, a fine measuring valve, a directional control valve and a control unit.
- 15. The system of claim 14, wherein the system for feeding the substance comprises a measuring unit having a modular construction.

16. A method of applying glue to a moving web utilizing a system that includes a glue nozzle coupled to glue reservoir, the glue nozzle comprising an outlet opening arranged to apply glue to the moving web, and a device that delivers a substance to a region of the outlet opening, the method comprising:

applying the glue onto the moving web while the moving web moves along a direction; and

feeding the substance behind the outlet opening relative to the direction.

- 17. The method of claim 16, wherein the substance comprises at least one of a substance adapted to liquefy the glue, a low-viscosity fluid, water, and water vapor.
- 18. The method of claim 16, further comprising liquefying the glue after the applying.
- 19. The method of claim 16, further comprising liquefying the glue after the glue is applied to the moving web, and wherein the substance comprises at least one of a substance adapted to liquefy the glue, a low-viscosity fluid, water, and water vapor.
- 20. The method of claim 16, wherein the feeding comprises continuously feeding the substance behind the outlet opening relative to the direction.
- 21. The method of claim 16, wherein the feeding comprises intermittently feeding the substance behind the outlet opening relative to the direction.
- 22. The method of claim 16, wherein the feeding comprises cyclically feeding the substance behind the outlet opening relative to the direction.

- 23. The method of claim 16, further comprising at least one of regulating the feeding and controlling the feeding.
- 24. The method of claim 16, further comprising at least one of regulating the feeding on a timely basis and controlling the feeding on a timely basis.
- 25. The method of claim 16, further comprising at least one of regulating the feeding on a quantity basis and controlling the feeding on a quantity basis.
- 26. The method of claim 16, further comprising controlling an amount of the substance which is applied to the moving web.
- 27. The method of claim 16, further comprising regulating an amount of the substance which is applied to the moving web via a measuring unit.
- 28. The method of claim 16, further comprising conveying, after the feeding, the moving web away from the device.
  - 29. A system for applying glue, the system comprising:
  - a glue nozzle comprising an outlet opening;
  - the glue nozzle being adapted to apply glue through the outlet opening;
  - a feeding device that delivers a substance to a region of the outlet opening; and
  - a system for feeding the substance to the feeding device,
- wherein the substance comprises at least one of a substance adapted to liquefy the glue, a low-viscosity fluid, water, and water vapor.

30. A method of applying glue to a moving web utilizing the system of claim 29, the method comprising;

applying the glue onto a moving web while the moving web moves along a direction;

feeding the substance behind the outlet opening relative to the direction; and regulating an amount of the substance which is applied to the moving web in the region of the outlet opening.